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D3650-1

Job Sheet 182825



Part No: D3650-1

Job Qty: 1 ea

Part Name: Aft Panel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/4/18

Job Tracking No:

Due Date: 9/14/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV E IPP Rev:A New Issue 07-09-27 DD verified by: EC IPP Rev:B ECN 1113P 08-01-22 DD verified by: EC IPP Rev:C ecn1162 08-04-02 DD verified by: EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Waterjet		SC 18/09/18
100	Waterjet	1 pcs	9/14/18	9/14/18	0.00	0.17	Waterjet1		SC 18/09/18
110	QC	1 pcs	9/14/18	9/14/18	0.00	0.00	QC2 Waterjet-2		SC 18/09/18
120	QC	1 pcs	9/14/18	9/14/18	0.00	0.00	QC8-3		9-89 JAC
130	Brake NC	1 pcs	9/14/18	9/14/18	0.00	0.42	Brake NC 2		JB 38
140	QC	1 pcs	9/14/18	9/14/18	0.00	0.00	QC5		3-89
150	Small Fab	1 pcs	9/14/18	9/14/18	0.00	0.28	Small Fab-4		SmB
160	QC	1 pcs	9/14/18	9/14/18	0.00	0.00	QC5		SP
170	Packaging	1 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3-1		DAG 21
180	QC21-SA	1 Ea	9/14/18	9/14/18	0.00	0.00	QC21		21

Part Op 100 - 1-Cut as per Dwg D3650 Dwg Rev: E Prog Rev: E 2-Deburr if necessary
Descriptions: 130 - Form as per Dwg D3650
150 - Assemble as per dwg D3650

OCT 17 2018

M1230 Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S26GA	304/316 0.018 Sheet	1.5830 sf (1.583 ea)	90-Start up Operation	
MS20427M3-3	Rivet <u>CAC08</u>	18 Ea (18 ea)	90-Start up Operation	<u>Fm136741-4</u>
MS21060-3K	Nut Plate <u>GAC02</u>	6 Ea (6 ea)	90-Start up Operation	<u>Fm132256-0</u>
MS21062-3K	Nut Plate <u>ST302</u>	3 Ea (3 ea)	90-Start up Operation	<u>Fm132325</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S26GA	2	48	0
	MS20427M3-3	18	547	0
	MS21060-3K	6	113	0
	MS21062-3K	3	139	0



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Container No: S108552



Part: D3650-1

Job No: 182825

Serial No/Batch: S108552

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/07/18

Part Specifications
Specifications could not be found.

Plex 9/4/18 9:00 AM Dart.Gagnon.Michelle

